

Crane VOCE - USA Parts List:

CMS Part Number	DESCRIPTION	Stock Level
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(Not Yet Available)
613PR14037000
Technical Manual VOCE
Operator Manual VOCE

ELECTRONICS

613EL10256000	MPU - Control Board	
613EL10021000	Power Supply Asm - 24VDC	
613EL01152001	Solid State Relay, 25A	
✶ 613PH10534B2C	I/O Board - Drivers PCB	
613EL01277000	Fuse, 4A, Antisurge	
613EL01995000	Fuse, 12A	
613LO13919000	Mains Power Cord, Exterior AC - USA	
613EL13112000	Service Keypad - Interior Door	
613EL10559001	PCB,18 Button Console Board	
613EL13154000	Cup Sensor PCB (pair)	
613EL10024000	LCD Display,OPTREX	
613EL13152000	PCB CUP SENSOR (PAIR) - SEN	
613EL10036000	Opto Device, Dispense Head 5V	
613EL04920000	Switch Cherry - Dispense Head Home Pos	
613EL13175000	Mains Filter IEC TYPE	
613LO13229000	Harness, Com. Control Bd to I/O Bd.	

use EL10534004 - For CLASSIC only

DOOR PARTS

613ME04550000	Level Probe Assembly	
613PL13777000	Keypad Button Asm - Rubber	
613PL13786000	Reject Button	
613EL13794000	Coin Return PCB / relay	
613ME13030000	12oz Cup Drop Unit - Complete Asm	
613ME1387000	Key & Cylinder Assembly (not # 3704)	
613ME13031000	Turret Assembly - 12oz Model	
613PL13113000	Lid, Turret	x
613PL13128000	Cup Catcher	
613PL04589000	Cup Stand	
613PR14268000	US Drink Decal Set	x
613PR14267000	Price Labels - USA	x
613PR14306000	Menu - Decal Ingr- Canisters	x
613PL13113000	Lid, Turret	x

CANISTER RACK

613MO10152000	Motor, Ingredient 130RPM 24V DC
613MO10991000	Whipper Motor 13K RPM 24V DC
613MO10794000	Motor, Dispense Head 50RPM
613ME10956000	Extract Fan 120V USA
613SI10343000	Whipper Base 'O' Ring
613SI10344000	Whipper Base Seal
613PL13986000	CAN FB Loose Grd AGT & SS
613PL11170000	CANISTER 67W x 460H AGIT
613PL11608000	Canister, 67mm wide (no agitator)

613PL11172000	Canister, 67mm wide (c/w agitator and stainless steel)	
613PL10358000	Flange Rear	
613PL10356000	End Cap	
613PL02711000	Canister Drive	
613PL01441000	Canister Chute, LH - Long	
613PL01442000	Canister Chute, RH - Long	
613ME02706000	Auger (Plastic c/w 'O' Ring)	
613PL10357000	Nozzle, Canister, Large Opening, LG/SGC	x
613PL01128000	Canister Chute - Central	
613PL11179000	Lid, Canister - 67W	
613ME14093000	CMS Mixing Bowl Asm, Single Inlet	
613ME14094000	CMS Mixing Bowl Asm, Dual Inlet	
613ME14548000	Adaptor - Bowl Hose	
613PL10802000	WHIPPER MOUNTING PLATE	

BREWER SYSTEM

613ME13414000	Brewer Asm, Oltre 83MM, Complete	
613PL13454000	Steam Trap for Brewer	
613PL13456000	Adaptor Bowl	
613PL13455000	Mixing Bowl	
613PL13469000	Lower Chamber Assembly USA Coffee	
613ME13713000	BELT FILTER-COFFEE (6 PK)	
613PL13478000	Spout ID6 for Coffee	
613ME13463000	Belt Filter Assy ID83 - FB Tea	
613ME13718000	O-Ring for Outlet Plane Support Belt (Bags of 20)	
613PL13468000	SEAL-PLANE SUPPORT USA 83	
613ME13438000	O-Ring for Spout Elbow	
613ME13592000	PUMP PERISTALTIC 24V DC	
NEED PART #	Tube, Medical type -Peristaltic Pump	x
613LO13679000	Relay Harness, Brewer Oltre	
613MO13457000	Brew Motor - 30 RPM	
613ME11364000	EVO B2C Module Umbilical	
613MO10955000	Grinder & Motor 120VAC	

WATER TANK

613BA11996000	Water Tank, ASSY 8 PORT (includes Lid)	
613VA03377000	Valve Seal	
613SI10627960	Heater Tank Seal	
613EL03112000	Temperature Probe - Thermister	
613EL13888000	Heating Element - 1200W 120VAC USA	
613ME04550000	Level Probe - Water Tank	
613EL10954000	Temperature Cut Out - Tank Lid	
613VA10148000	Valve, Water Tank, 24V DC	
613EL03378000	Temperature Cut-Out - Overflow Hose	

MISCELLANEOUS

613VA11700000	Valve Water Inlet -24V - Dual	
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HARDWARE

613FA04431000	M5X10 TAPTITE POZIPAN HD	
613FA10807000	M4X10 TAPTITE POZIPAN HD	

613FA01683000
613FA01416000

M5 NYLON INSERT HEX NUT
NUT M5 NYLON 66 THUMB

613VCHHYGKIT
613VCHHYGTEA
613VCHHYGCOF83

MAINTENACE

Hygiene Kit VOCE Instant
Hygiene Kit Oltre tea brewer
Hygiene Kit Oltre coffee brewer
